

Dart Hawkesbury 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200

PO No	Supplier	Line Item No	Rel	Terms	Purchased Iter	n Description	For Par No	Project	Equipment	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive	Price/Un
PO038598	ACI001-VC	1	1	Net 30	M6061T6R0.250	6061-T6 Round Bar 0.250": MATERIAL: 6061- TE/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/6 OR AMS-QQ-A-225/6 OR AMS 4117 4128/4115/4116 OR QQ-A-200/6 OR AMS-QQ-A-				-	12/13/2017	-	JUDINO	S021843		Date 12/14/2017	
		2			ALCOCATION OF	200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft											
					Astm	6061-T6 Round Bar .375*** : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft						20	<i>Y</i> -	021844	Stock	12/14/2017	\$ 0.38 / ft
		3		B	M6061T6R1.500	6061-T6 Round Bar 1.50: MATERIAL: 6061- T6/T651/T6510/T65511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ- AA-200/8 OR AMS-QQ-A- 200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft						20	S	021845	Stock 1	2/14/2017 S	5.52/ft
		5				6061-T6 Round Bar .625" 'MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QOA-225/8 OR AMS-QQ-A-225/8 OR AMS-117 4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS-QA-A-200/8 OR AMS				40		40	J 50.	2184 Si	tock 12	/14/2017 S :	1.00 / ft
					, , , , , , , , , , , , , , , , , , ,	6061-T6 Round Bar, 750": MATERIAL: 6061- TE/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QC-A-225/8 OR AMS-QC-A-225/8 OR AMS-QT-A-25/8 OR AMS 4117 T128/4115/4116 OR QQ- VA-200/8 OR AMS-QQ-A- 00/8 OR AMS-QC-A- 00/8 OR AMS-TAMS-TAMS-TAMS-TAMS-TAMS-TAMS-TAMS-T						40	\$502	1847 Sto	OCk 12/-	14/2017 S 1.	34/ft
				1000	A S A	04 Round Bar 0.4375 : IATERIAL: AISI 304/316 S ROUND BAR AS PER STM A276 NOTE: AISI 03 NOT ACCEPTABLE sceive ft				12		12	5021	848 Sto	Ck 12/14	4/2017 S 1.5	3/ft
	9			M303	M R A:	03 Round Bar 0.500 [™] : ATERIAL: AISI 303 SS OUND BAR AS PER STM A582 OTE:304/316 NOT CCEPTABLE receive ft				36		36	\$0218	349 St. c	k 12/14	/2017 S 1.97	7/ft
	10			M303	R0.750 30 Mi RC AS	3 Round Bar 0,750 : ATERIAL: AISI 303 SS DUND BAR AS PER ITM A582 DTE:304/316 NOT CEPTABLE receive ft						36	\$0218	50 Stoc	k 12/14/	2017 S 4.75	/ft

O No S	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Orde Qty		Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Uni
		12		8	M4140H-R1.250	4140 Round Bar 1.250 : AISI 4140H ROUND BAR PER AISI41400R ASTM A304-02/-A-434-BC/- A193-03-GRADE B7/-A29- 03/-A322-91 OR UNS#- G41400 MINIMUM ULTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD TENSILE STRENGTH=66KSI receive ft					6	6		5021851	Stock	12/14/2017	\$ 6.92 / ft
		13			M6061T6B0,625X01.50	6061-76 Bar .625 X 1.50 : MATERIAL: 6061- 16/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS-QQ- A-117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				20		20		5021852	Stock	12/14/2017	\$ 3.26 / ft
		14				6061-T6 Bar 1.00 X 4.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS-QQ- A-225/8 OR AMS-QQ- A-200/8 OR AMS-QQ- A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B211 receive ft				12		12		5021853	Stock	12/14/2017	5 12,77 / ft
		16			Astmuss ?	6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS-QQ- A-225/8 OR AMS-QQ- A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 DR ASTM B211 OR ASTM B211 receive ft				40		36	S	5021854 S	tock ·	12/14/2017 S	7.46 / ft
		18			8 4 4 5 6	804/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED SS PER MIL-S-5059 OR MMS 5513 (304) OR AMS 5524 (316) OR ASTM 1240 OR ASME SA240 aceive sf				192		192	1150	021855 51	ock 1	2/14/2017 S	6.51 / sf
		19			N S A A S A re	04SS sheet .080 : IATERIAL: AISI 304/316 S SHEET ANNEALED S PER MIL-S-5059 OR MS 5513 (304) OR AMS 524 (316) OR ASTM 240 OR ASME SA240 ICCIVIC SI				64		64	Ssc	021856 St	ock 12	2/14/2017 \$ 8	8.37 / sf
		20	1	Ma	M S A A A S	04/316 .032 Sheet : ATERIAL: AISI 304/316 S SHEET ANNEALED S PER MIL-S-5059 OR MS 5513 (304) OR AMS 524 (316) OR ASTM 240 OR ASME SA240 Ceive sf				96 1	2/13/2017	32	So	21857 Sto	ock 12	2/14/2017 \$ 3	1.62 / sf

Plex 12/14/2017 8:16 AM Dart Dubois Pascat



Order - Sales

Copy

CO00066318

Billed to 1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7 DART AEROSPACE LTD Shipped to , Ontario, 935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-426-4242 Date Salesman Processed by Your order No Customer N° **Delivery date** 38598 Josianne Bourdon 2017/12/12 2017/12/11 CLI0001056

Delivery Route Att : CHANTAL LAVOIE Tél.: 613-632-5200

Credit Terme Carrier

OUELLETTE VALLEYFIELD

Net 30 Days

Page	Ci cair i ci ille
	ī
1	MEL 30 DG

	Sien	23	C/3					and out only	
		3	4/17	CMD	EXP	B/0	IN	I S	S C
1 ROUND ALU 1/4 6061-T6 RANDOM RAL-14-V 5135	1.16	20.00	PI_\$CLB	1.00					-
1 X 20' HEAT : (6708)									
→2 ROUND ALU 3/8 6061-T6 RANDOM RAL-38-V 5160	2.64	20.00	PI_\$CLB	1.00					
EAT: (2455.									
3 ROUND ALU 1 1/2 6061-T6 RANDOM	41.52	20.00	PI_\$CLB	1.00					
1 X 20' HEAT: (36375)									
4 ROUND ALU 5/8 6061-T6 RANDOM RAL-58-V 5169	14.44	40.00	PI_\$CLB	2.00					
2 X 20' HEAT (66092) par									
,									

NIR: R-109516-6



Billed to

Shipped to

, Ontario,

DART AEROSPACE LTD

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

Order - Sales

Copy

CL10001056

CO00066318

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S SL1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-426-4242 Date Customer No

Delivery date

2017/12/11 2017/12/12

Your order No

38598

Salesman

Processed by

Josianne Bourdon

OUELLETTE VALLEYFIELD

Credit Terme Carrier

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Net 30 Days

HEAT 490	3 X 12' R/L HEAT: (233C) 8 ROUND SS 3/4 303 RANDOM RSS-34303-V 5761	1 X 12' R/L HEAT 102445 7 ROUND SS 1/2 303 RANDOM RSS-12303-V 5727	2 X 20' HEAT 68706) 1 6 ROUND SS 7/16 304 RANDOM RSS-716-V 5779	5 ROUND ALU 3/4 6061-T6 RANDOM RAL-34-V 5157		Product Description	Deli
	54.07	24.01	6.13	20.92		Weight	Delivery Route
	36.00	36.00	12.00	40.00	13	040	G
	PI_\$CLB	PI_\$CLB	PI_\$CLB	P[_\$CLB		M/U	
	3.00	3.00	1.00	2.00	CMD		Page
					EXP	PCS NB	
					B/O IN		
					_	In	2
					I	terna	
					SC	Internal Use Only	
					OUT	Only	

NIR: R-109516-6



ACIER OUELLETTE INC. 935, Boul. du Hâvre

Order - Sales

Сору соооо66318

Att : CHA	o, K6A 1K7	1270 , ABERDEEN ST.	DART AEROSPACE LTD	Billed to		Fax: 450-	Salaberry Tél.: 450-	
Att: CHANTAL LAVOIE Tel.: 613-632-5200						Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242	Salaberry de Valleyfield (Québec) J6S SL1 Tél.: 450-377-4248 MH: \$14-336-4248 Fer : 800-567-4248	Total Contract
Credit Terme	Carrier	Salesman	Processed by	Your order N°	Delivery date	Date	Customer N°	
Net 30 Days	OUELLETTE VALLEYFIELD		Josianne Bourdon	38598	2017/12/12	2017/12/11	CL10001056	10 10

Product Description	Weight	Otv	M/N		PCS NB		In	Internal Use Only	Jse On
- 1	-	1		CMD	EXP B/O	_	IN	S	C
9 ROUND 4140 HEAT TREAT 1 1/4 RANDOM R4140-114H-V 4897	25.03	6.00	PI_\$CLB	1.00					_
1 X 6' HEAT! (NF16202066)									
COUPE A LA SCIE		1.00	Ē						_
SCIE 1									
10 FLAT ALU 5/8 X 1 1/2 6061-T6 RANDOM FAL-58112-V 2631	22.06	20.00	PI_\$CLB	1.00					
1 X 20' HEAT: (201604056)									
11 FLAT ALU 1 X 4 6061-76 RANDOM FAL-14-V 2532	57.60	12.00	PI_\$CLB	1.00					
1 X 12' HEAT: 68708									
12 FLAT ALU 1 X 2 6061-T6 RANDOM	96.00	40.00	PI_\$CLB	2.00					
q 2497		1							
2 X 20' HEAT: (5207765802)		36							

NIR: R-109516-6



935, Boul. du Hâvre

Order - Sales

Сору соооо66318

COLUMNIA DE LA COLUMNIA DEL COLUMNIA DEL COLUMNIA DE LA COLUMNIA D	Salaberry de Valleyfield (Québec) J6S 5L1	iebec) J6S 5L1		Customer No	er No		CLI00	CLI0001056				
The second second	Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 800-667-4248	4-336-4246 Ext.: 866	-667-4248 -456-4242	Date			2017/12/11	12/11				
				Delivery date	date		2017	2017/12/12	12			
Rilled to				Your order No	er No		38598					
DART AEROSPACE LTD	Shipped to			Processed by	ed by		Josian	Josianne Bourdon	rdon			
1270 , ABERDEEN ST.	Ostrio			Salesman	5							
HAWKESBURY, Ontario, K6A 1K7	, cinality,			Carrier			OUELL	OUELLETTE VALLEYFIELD	ALLE	YFIEL	0	
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	Tél.: 613-632-5200		Credit Terme	erme		Net 30 Days	Days				
	Delivery Route 5			Page			4					
Product Description	Weight	Oty	M/U	P	PCS NB	H		Internal Use Only	nal Us	e On	У	
- 1				CMD EXP	P B/0	0	IN	1	S	0	TUO	
13 SHEET SS 16G SS304-2B (4 X B) FESS-16G483042B 3419 6 X 4' X 8' HEAT (350)	504.00	192.00 PI2_\$CLB		6.00								
14 SHEET SS 14G SS304-2B (4 X 8) FESS-14G483042B 3412	209.98	64.00 PI2_\$CLB		2.00	-							
15 SHEET SS 22G SS304-2B (4 X 8)	126.05	96:00 PI2_SCLB		3.00								
3 X 4' X 8' HEAT: 2087 M		200				-						
SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE		v		0.00								
Conditions:	Total Weight (LBS): 1 205.61	1 205.61	NIR :	NIR : R-109516-6	6-6	-	5		-	-		
All sold and delivered materials remain the property of "Acter Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acter Ouellette Inc." is the same as offered and noncred by the manufacturer and his warranty is transferred by "Acter Ouellette Inc." to the client. The buyer hereby accepts to respect the following conducers: Net 30 days from billing date and the buyer accepts to pay administration changes of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acception and permits to the seller, at his choice to dain for the balance due or the repossession of the goods soot. All claims must be made within five (5) days with this document enclosed. Any merchanded that has been damaged, cut or moddled cannot be refunded. All opens, otherwise the with our warborners are considered and the southernorm and the surface of the caposis soot and the property of the made.	nt is made in full, complete and cashed. vairanty is transferred by "Acier Ducliett strains carages of 2% per month (24%) strainon charges of 2% per month (24%) strainon charge to daim for the balance du this Choice to daim for the balance du pad, cut or modified cannot be returned.	All lost materials are at the tender of the cleent. The buy per annum) on all past due to or the repossession of the all paceds returned must be all paceds returned must be.	Nayor's expense. The or hereby accepts to amounts over 30 day goods sold. All claim	warranty offered by respect the s. Any default in s must be made	in Rd by							

Prepared By:

Verified By :

Delivered By :

Time

Customer's Signature

3

O

Total (\$CAD)

3 582.21 0.00

Balance Deposit

3 582.21

LES ACIERS OUELLETTE INC.

BARRE RONDE LATTON C360 F.C. ASTM B16 .375" DIA X 144.0000" PART NO.

PO/Rel AC00009208

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-064365-001

20Sep17 Pg 1/1

Signed by:

Walcownia Metali "DZIEDZICE" S.A. 43-502 Czechowice-Dziedzice ul. Kaniowska 3

ŚWIADECTWO ODBIORU 3.1 INSPECTION CERTIFICATE 3.1 C24551/1-4-1

Adres wysykowy

THYSSENKRUPP MATERIALS NA

EN10204

Purchaser:

Zamawiajacy: THYSSENKRUPP MATERIALS NA

Delivery adress: TORONTO 2831 LANGSTAFF ROAD CONCORD, LAK 5C6 ONTARIO KANADA 2821 LANGSTAFF ROAD CONCORD , LIK 5C6 ONTARIO KANADA

Br złecznia wytwó (7455) Under No: Ne kontraktu: Our conteast No:

Ne zamôwienia klienta. PEC-282949 Parahasa Order No: Pozostate oznacecnia

Other indications: Wyazczególnienie zamówienia / Order Specification

Prvedmict adbinn: Object of inspection:

Stan destany / Temper:

Norma chemiczna/Chemical standard:

Norma wytrzym./Mechanical standard:

Norma wyminrowa/Tolerance standard:

Preficiagnism Okragh Oleinki Rogh Dennish Round (Sections

Dadakowe wymagania: Additional requirements:

Oznaczenie: Designation: Gatunek i Allay:

Kaztah:

B.Reds C36000 H02 RND 0.375"x 144" C36000 ASTM D16-10

1102 - WE AS IM 1116

ASTM B 249-10

ASTM B 249-10

Parametr ! Parameter	Dingusions [mm]	Tolerantja Tolerante
Średnica zew.(Ger.) OD (width) [inch]	9.525	
Srednice wewnstrans / 11) [inch]:		
Grubość/Thickness [inch]		
Dlugost OD/ Dimensions-long [inch]:	3660	
Dlugose DO: Dimensions-long linchl:		

	Suisa ciletti	CZITY / CITETHICAL CONT	position [/s]		
Nr partii Lot No	Cu	Ph	Fe	Zn	Prizariale Others total
C24551/1-4-1	60,47	2,6	0,14	reszlañem	0,12
	Wiasności me	chaniczne / Mechanic	al properties		
		Km [ksi]	kp0.5 [kel]		1 /36/
Min		62,50		9,01	16

	_	 _	 _	_	_	_	_	P	akowa	ini	e /	Packin	0		 	-	-	 	 _	-
				•																
Max Liczbe prób				** *		***	10	•		e re		63,51			50,17					18

Sieuki, Wiqzki Pieces [szt./pcs.]	Skrzynie Casses [szt./pcs.]	Waga netto Nett Weigih [lh]	Oznacowanie Marking	
	7	6873.93	li.	

Provinced me i symous abilition i someidrano egod tide a raministrator Surface and the dimensions had been tested and were found to comply such the order Material tegrony in produktionary will also. Material method and manufactured in Enland

Na podstavie przeprovodzonych bodań wytrzymalościonych i podu technologicznych uznano, że wykonany materiol jest zpodny z worankość zamiowienia oraz z Dyraktycą RollS II na 2011/65/IC.

Rozed oo the streigh and recibnological test it was concluded that the material had been made in nec widose with the tectors of the contract and Roll S II Directive na. 2011/65/IC.

Dokument generativany komputertiwa / Computer-generated document

Czechnwice-Dziedzice 2017-05-26

hap://www.na.comin.com.nl

Strona Page

TAL-12

1 CAMBRIDGE ON SET CAMBRIDGE ON NIT 1R9 Canada 0 CUSTOMER PURCHASE ORDER NUMBER OU47421FSMQ2P Cheme) CESTONIER SIGNETO 4837538/00021u SALES ORDER 1301-0000029197 BILL OF LADING

LES ACHERN TRANSBEC 1997 (TEE-22 J.F.KENNFDY BLVD SAINT-JEROME OC JAN 484 CERTIFIED MATERIAL TEST REPORT LESACIERS FRANSBEC 1997 LIFE 4054 BOULLE CORBUSIER LAVALOC 1171, 5R2 CUSTOMER BILL TO CUSTOMER MATERIAL Nº

GRADE

PER EN

CONTRACTOR Page 171

ZGGO.

17. U.O.S.T. MERCH

52077658/02

MECHANICAL PROPERTY OF THE PRO	S S SHEWICAL COM
ROPERTIES	POSITION Min
00 00 <u>-</u> 0	0.014
G/L inch 8.000	.S 0.017
77	\$. 0.17
HTS PSI 76476 76441	0.42 0.42 0.42 0.43 0.43 0.43 0.43 0.43 0.43 0.43 0.43
v, v, ≥⊂	2.2
紹S 527 527	52
58834 58834	Nio 0.029
1000	0.034
106 106	0.001

J.V.C 04/17/2017

> ASIM A6-14,A36-14, ASME SA-36 ASIM A709-15, AASHIO M276-12 C2V 040 50-13 040 31-13

421M 4529-14 4572-15

SPECIFICATION / DATE or REVISION

COMMENTS: NOTES

N.

CSA Grades: 44W, 50W
AASHEO Grades: M270-36; M270-50
ASME Grades: SA36 This grade meets the requirements for the following grades ASTM Grades: A36, A529-50; A572-50, A709-36, A709-50

specified requirements. This material, including the billets, was melted and manufactured in Canada. CMTR complies with EN 10201.3.1. The above figures are certified elemnical and physical test records as contained in the permanent records of company. We certify that these data are correct and in compliance with

Markay THEORY IN ANYSALIII

WOLDSHIELD THE OF

Phone (409) 769-11114 Epp of Hlaskar Yalamanchib égendar cem

Lucio estan convano sesso QUALITY NSSURANCE NEED

Phone 1908) telescol CVI and Final Leonado Sames agendor com

Test de dureté Rockwell **Rockwell Hardness Test**

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL. LE CORBUSIER, #201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

6090684

bon de commande / Purchase order #:

OU-46528

de matrice / Die # : MS 13128

Description: 1/4" O.D. ROD

Alliage & trempage / Alloy & temper:

Longueur / Lenght: 6097 mm

Contrôle / Control #: 76511-3

Coulée / Cast # : (67081)

6061 T6

Max. permis /

Dureté Rockwell E / Rockwell E hardness: 88 HRE

Min. requis / Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0.10 Max	0,10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0,10 Mox
6005	0.60 - 0.90	0.35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0.10 Max	0.10 Max
6005A	0.66-0.74	0.14 - 0.28	0,08 - 0,16	0,18 - 0,26	0.46 - 0.54	0,03 Max	0,05 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0,15 - 0,40	0.15 Max	0,80 - 1,20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	***	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-) 4 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2016-10-06

Yours truly,

Gilles Pelletier

Technicien de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques.doc

9076 Tra-1884 RAL-112-V #5119 **BON DE LIVRAISON** NO DU BON DATE DE LIVRAISON 120289 12/May/17 NO DE CELEPHONE DISCUSSIONE R-015478-2 ACIERS TRANSBEC (1997) LTEE 450-963-3693 TAY 12 38HAWNES ON 4054, BOUL LE CORBUSIER REPRESCUEANT #201 LAVA PAJ-47729 Guillaume Mone LAVAL, QC CHAUTIFUS. NO COMMAND! EXTRUREY H7L 5R2 JIMMY AYOTTE 104648 NO CLIENT: 3693 NO CLIENT: L-3693 NO DE HLIÈRE NO PIÈCE CLIENT DESCRIPTION ALLINGS J. TREMP LONGVEUR FINITION COMMANDECLIER ENLIVRAISON NO TICKET É NO PRÉCES MILOS HB PIÈCES KILOS NO PESEES NB PIÈCES KILOS SA00586 TIGE RONDE 1 1/2 NATUREL 6061/TG 194648-14-1A1 (29, - 547 400519 Sous-Total: 547 3 MILLTEST + CERT, CONFORMITÉ 1305.92 Mill Test (Tensile Properties of Aluminum) Test Date .: 4/May/17 Order No. Ultimate Tensile **Tutal Elongation** Hardness (Rockwell E) Conductivity % Report No. (icsi) (ks) (%) 8061 104548-14-104 43.0 45.9 16.75 94.90 6990 Normes: (1881H351-1997) & 15 FM B220 Certificate of compliance (Certificat de conformité) Hardness (Webster) #1 #2 Cast No. CAST CHEMICHAL COMPOSITION: 104648-14-1A

> SIGNATURE CLIENT:

SIGNATURE EXTRUDEX:

EB DATE: 65/12/12

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL, LE CORBUSIER, #201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

6031289

bon de commande / Purchase order #: OU-45668

de matrice / Die #: M\$ 9907

Description/:

5/8"DIA ROD

Alliage & frempage / Alloy & femper: 6061 T6

Longueur / Lenght: 6097 mm

de contrôle / Control #:

65547-1

de coulée / Cast #:

66092

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 93 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0.20 - 0.60	0.35 Max	0,10 Max	0.10 Max	0,45 - 0.90	0,10 Max	C.10 Max	0.10 Max
6005	0,60 - 0,90	0,35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0,10 Mgx	0.10 Max	0.10 Max
6005A	0,66-0,74	0,14 - 0,28	0.08 - 0.16	0.18 - 0.26	0,46 ~ 0.54	0,03 Max	0.05 Max	0.05 Max
6061	0.40 - 0.80	0,70 Max	0,15 - 0,40	0,15 Mox	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0,10 Max	0.40 - 0.80	0.40 - 0.80	***	0 20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby gertify that the material supplied meets the chemical properties as published by the ASTM B-221/4 except for section 8.2 (number of specimen).

Sincerement votre.

date: 2016-05-12

Yours truly.

Gilles Pelletier

Technicien de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques.doc

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address :

4054 BOUL. LE CORBUSIER, #201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

7020941

bon de commande / Purchase order #:

de matrice / Die #: MS 9909

OU-47416

defindince / Die # . M3 7707

Alliage & trempage / Alloy & temper

Description: (3/4"ROD

Longueur / Lenght: 6097 mm

Contrôle / Control #: 85611-1

Coulée / Cast # (: 68706

Dureté Rockwell E /

k

Min. requis /

6061 T6

Max. permis /

Rockwell E hardness: 91 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0,10 Max	0.10 Max
6005	0.60 - 0.90	0,35 Max	0.10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0.10 Max
6005A	0,66-0,74	0.14 - 0.28	0,08 - 0,16	0,18 - 0,26	0.46 - 0.54	0.03 Max	0,05 Max	0,05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0,15 Max	0.80 - 1.20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0.7 - 1.3	0,5 Max	0,10 Max	0.40 - 0.80	0,40 - 0,80		0.20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASIM B-221 14 except for section 8.2 (number of specimen).

Sincérement vôtre,

date: 2017-03-28

Yours truly,

Daniel Alfredo Pelletier Directeur Qualité Quality Director 产

F.07.04 rev0 Rapport depropriétés mécaniques.doc

#5779

Tidelity C11182 VIRAJ PROFILES LIMITEĎ



Works: SURVEY NO.- 25/1, 25/2, 26 & 34, Village- MAAN, Taluka- PALGHAR, Dist.- THANE, MAHARASHTRA -401 506, INDIA, e-mail- vielqc@viraj.com

MILL'S CERTIFICATE

ORDER NO

PACKING LIST NO INSPECTION NO

DATE

P004885

64/1008331/5

100006886214

07.07.2016

GRADE

304/304L

HEATN 102445

BUNDLE NO: 1100534980.

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SVAD SHAPE TOLERANCE LENGTH PIECES 7/16" 12' - 14' ROUND 328 ASTM A484 2,020.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%SI	%\$	%P	%Cr	%NI	%Cu	%Mo	%Co	%N2	
0.0270	1.380	0.420	0.0220	0.0340	18.400	8.060	0.700	0.340	0.150	0.08500	

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS	
94.0	108.0	42.0	70.0	220.0	7.0	

SPECIFICATION:

MATERIAL CONFIRMS TO DIN EN 10088-3:2005:WNR 1.4301/1.4307,EN 10222-5 AND EN 10272 COND-A & ASTM A182/A-182M-15, STM A276/A276M-16 COND A, A479/A479M-15 COND A, A193/A193M-12b B8 CL-1, A320/A320M-11s B8 CL-1, A484 16, A388/A388M-05.ASME SA182-14, SA479-11, SA 193-11 B8 CL-1, \$A320-11 B8 CL-1.ASTM A314-2008. IGC SATISFACTORY AS PER ASTM A 262-10 PRACTICE E. AMS 5639H /AMS5647J (EXCEPT MARKING), QQ-S-763F, NACE MR0103-2012, NACE-MR0175/ISO-15156-2015. SAE-AMS-S-7720A, MIL-S-862-B. AISI 304/304L & UNS#S30400/S30403. CERTIFICATION AS PER EN 10204-3.1.

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO:FREE FROM CONTINOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO:GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE:AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION.COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.

10.115× 49014 Your Orders

"North American Stainless Canada Inc. 740 Imperial Road North Guelph, ON NIK1Z3

METALLURGICAL TEST REPORT

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

Page:

Cartificate, 284329

Customer 007080 003

1015668

Bound Bar, Annealed, Cold Draw UMB 30300, ASTR A582)13 EN 10204 3.1, AMB 5640V TITE 1, 068-7645 COMMITTEE A BOLUTION ANDUAL TEMP 19007 MIN PRODUCT DESCRIPTION: MOTH M664/15

MAS Order: IN 0246269 04

Corrosions

Finish: CD Steel: 303 Date: 4/18/2017

2011/65/EU.RORS. EAF+AOD+CC. NO MELD MERAIR. MELTED AND HOTO COMPLIES W/REQUIREMENTS OF DEAR 252.225-7009 BU DIRECTIVE

RENARKS:

CHEMICAL Product Id ANALYSIS Q Shid & Diameter CM(Country of Melt) ES(Spain) US(United States) ZA(Bouth Africa) JP(Japan) - 5000 8120 Wedght 610 -----Length-----Leb Accreditation Bureau, 180/12C 17025, Certificate# 12323 144.00 Mark Pieces Co ŲR Chemical Analysis per ASTM A751/14s odity Code

30 3

BI4256 4

233C

g

a .0277 . 3165 æ d 12 8 .4565 .0005 17.1705 Q # 8 .2750 N M 1.9155 8 . 2855 * -0461 H H 8.6390 .0260

MECHANICAL PROPERT Н H

0 1 ES .2YS UTS NA Elng 0 F No. 79.94 101.32 30.39 29.50
.275 UTS 3A E1: 79.96 101.32 30.39
SI NA SI 101.32 30.39
7A (
30.39
. 15

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Dept. Mgr. Technical

KRIS LARK

4/18/2017

5760

1855-34303-12

ACEROS INOXIDABLES

OLARRA

Enrophi (EECA) (25 AS A) Espata (A) Box ESS 4868/(EECa) (A) Gardy ESE (EECA) (A) Takk ESE (ESE)

Management Systems Certified by I RQA 150 9091 / 561 6960340 180 14001 / 561 1870478

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								orks Impecto Hodel Inspec		Wellowaki	retaining / <3
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E.A.I S mension of Specimen	F. / A.(D.D. sinneated/	Abgeschrei Test results Rp 1%	Ergebnis Rm	emple-Cold dra	wn/Gezogo - Resultado	H/Std WA enÆstirado es de los en: Hardress Harte H8w	Polished/P	SSER/A	AGUA ulido- (erst.schlug	7 Reshercia
E.A.I s mension of Specimen pressurgendes Probesta edida de las probetas RD. 12,50 mm.	F. / A. (D.D. sinneated/	Abgeschrei Test results Rp 1%	Ergebnis Rm	emple-Cold dra	wn/Gezogo - Resultado	H/Std WA en/Estirado es de los ens Hardress Harte	Polished/P	SSER/A	AGUA ulido- (erst.schlug	7 Resherous -
mension of Specimen pressurgendes Probesta edida de las probetas RD. 12.50 mm.	F. / A. (iolution a abes May	D.D. sinneated/	Abgeschred Lest results Rp 1% KS)	Ergebnis Rm KSI	emple-Cold dra s der Prufungen A A 11 SD %t 4	wn/Gezogo Resultado	H/Std WA enÆstirado es de los en: Haroness Harite HBw	Polished/P	SSER/A	AGUA ulido- (erst.schlug	7 Resherora -
E.A.I s mension of Specimen messungendes Probessa dida de las probetas RD. 12.50 mm. negerature C Spec N° 20 Probe Nr Pro N° C Si	F. / A. C. iolution s sbes M.n. Max.	D.D. Race 2% KSi 74	Abgeschreites I lest results Rp 1% KS1 87	Ergebnis Rm KSI 103	emple-Cold dra s der Prufungen A A 11 5D Set 4l	Ni	H/Std WA en/Estirado es de los en: Hargress Harte HBw 262 229	Polished/P	SSER/A PolierUP	AGUA ulido- (erst.schlug	7 Rus-lengia
E.A.I s mension of Specimen messungendes Probessa dida de las probetas RD. 12.50 mm. negerature C Spec N° Probe Nr Pro N° C Si	Solution a Solution a May May	P.D. Reposite of the second se	Abgeschreiden February 1968 Rp 196 RS1 RP 196 RS1 RS1 RP 196 RS1	Ergebnis Rm KSI 103	emple-Cold drass der Prufungen A A 11 5D Set 4	Resultado	H/Std WA en/Estirado es de las en: Haraness Harte HBw 262 229	Polished/P	SSER/A PolierUP	GUA	7 Resileerous
mension of Specimen pressurgendes Probesta ed da de las probetas RD. 12,50 mm. mpermure C Spec No Probe Nr Pro No Nr Pro No Nr No	F. / A. (Goldtion a solution a so	74 1	Rp 1% KS1 87 S D 135 0,30 dopoday to many	Ergebnis Rm KSi 103 103 103 103 103 105 109 17 Spoction Kontrole (emple-Cold dra s der Prufungen A A 31 50 %t 41	Ni	H/Std WA enÆstirado es de los en: Hardress Harte HBw 262 229 Cu 0.70 0.53	Polished/P says fraga N 0 1000 0.0365	CO 0.15	GUA	/ Resiliencia

CERTIFICATE OF TEST CERTIFICAT D'ESAIS

CUSTOMER ORDER NUMBER NUMÉRO DE COMMANDE DU CLIENT

AC00008879
PART NUMBER/NUMÉRO DE PIÈCE

Page 01 of 02

Certification Date 1-SEP-2017

Invoice Number \$697041

SOLD TO: VENDU À: ACIER OUELLETTE INC

SHIP TO: EXPÉDIÉ À: ACIER OUELLETTE INC.

2:

22 BOULEVARD J-F KENNEDY ST JEROME OC J7Y 4B6 22 BOULEVARD J F KENNEDY SAINT JEROME QC J7Y 4

Description: 4140 42 HEAT TREATED GROUND AND POLISHED BAR 1-1/4 RD X 24 R/L Line Total: 102 LB HEAT: NF16202066 ITEM: 506068 Specifications: ASTM A193 GR B7 ASTM A434 CL BC 12 ASME SA193 GR B7 15 **ASTM A108 13** ASTM A29 15 CHEMICAL ANALYSIS ALCB CR CU MN MO NI 0.41 0.90 0.025 0.14 0.003 0.96 0.17 P SI 0.25 0.011 0.019 0.0090 RCPT: R136834 COUNTRY OF ORIGIN : USA MECHANICAL PROPERTIES YLD STR ULT TEN %ELONG %RED HARDNESS DESCRIPTION KSI IN 02 IN KSI IN AREA BHN 122.5 140.0 18.5 55.5 305

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites et haut.

JOANNE DESPRES

Duran Kenskown

MANAGER QUALITY ASSURANCE GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST CERTIFICAT D'ESAIS

CUSTOMER ORDER NUMBER NUMÉRO DE COMMANDE DU CLIENT

AC00008879
PART NUMBER/NUMÉRO DE PIÈCE

Page 02 of 02

Certification Date 1-SEP-2017

Invoice Number S697041

SOLD TO: VENDU À: ACIER OUELLETTE INC

SHIP TO: EXPÉDIÉ À: ACIER OUELLETTE INC.

22 BOULEVARD J-F KENNEDY ST JEROME QC J7Y 4B6

22 BOULEVARD J F KENNEDY SAINT JEROME OC J7Y 4

Description: 4140/42 HEAT TREATED GROUND AND POLISHED BAR 1-1/4 RD X 24 R/L Line Total: 102 LB HEAT: NF16202066 ITEM: 506068 END-QUENCH HARDENABILITY (JOMINY - RC) 1 2 3 4 5 6 7 8 9 10 12 14 16 18 20 57 57 57 57 57 57 56 54 53 51 48 44 44 43 24 41 39 36

IDEAL DIAMETER: 5.2 IN GRAIN SIZE:8 -

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
THERMAL TREATMENT: OK
AUSTENTIZE TEMP. 1600 F TIME (HR) 1 QUENCH MEDIUM OIL
TEMPER TEMP 1150 DEG F TIME (HR) 1
STRESS REL. TEMP. 1050 DEG F TIME (HR) 1.00
MACRO: OK

COMMENTS

surface finish 32 ra
red. ratio 32.4:1
melted & mfg in usa

mill: nucor steel division

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession/Par les présentes, nous certifions que le matériel convert par ce rapport rencontre les spécifications décrites ci-

JOANNE DESPRES

dura he experse

MANAGER QUALITY ASSURANCE GÉRANT DE L'ASSURANCE QUALITÉ



Contraction of the Contraction



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CUSTOMER PO

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SCM is ISO 9001-2015 pertified

This product is RordS-2 (REACH, and ORARS semaner)

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9904056	Lot No
	Ancus.

	Jei nes
5/2/16	Test Date
min mex 61.80 52.00	Ultimate Tensile Strength (KSI)
min mex 49.80 49.50	Yield Strength (KSI)
6 B	Percent

Print Date: 12/11/201														
Codeo States of Amenge	o n	O O	67.38	0.02	0.07 0.02	0.08	0.90	0.1	0.33 0.15	0.35	0 75	0000	201604056	72277592
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			,					L	y 6061	ım Alio	Jumine	or A	Chemical Composition for Aluminum Alloy 6061	Chemical

25507, FAL-14-12 TRA 341

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL, LE CORBUSIER # 201

LAVAL, QC H7L5R2

commande Sapa / Sapa order #:

7021578

bon de commande / Purchase order #: OU-47427

de matrice / Die #: MS 16386

Description: 4.00" X 1.00"FLAT BAR

6061 T6 Alliage & frempage / Alloy & temper:

6870B

Longueur / Lenghi: 3657 mm

Contrôle / Control #: 86430-1

Coulée / Cast # C

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 93 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

ensities objective training / Tunion showing composition:

Compo	SMON CHIM	que typique	7 Typical ch	ennical com	005111011.			
	Sì	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0.10 Max	0.10 Max
5005	0.60 - 0.90	0,35 Max	0,10 Max	0.10 Max	0.40 - 0.60	0,10 Max	0.10 Max	0.10 Max
6005A	0.66- 0.74	0,14 - 0,28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0,03 Mox	0,05 Max	0,05 Max
6061	0,40 - 0.80	0,70 Max	0.15 0.40	0,15 Max	0,80 - 1,20	0.04 - 0.35	0.25 Mox	0.15 Max
4351	07-13	D.S. MACY	0.10 Max	0.40 - 0.80	0.40 - 0.80		0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme (ASTM B-221) 14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2017-03-31

Yours truly,

Daniel Alfredo Pelletier Directeur Qualité **Quality Director**

F.07.04 rev0 Rapport depropriétés mécaniques.doc

Hars/actorer / Februarie / Harpellowyt.

outokumpu 🦳

Type of document I Tass de documente I Art des Pridiceschamagnis

INSPECTION CERTIFICATE

CERTIFICADO DE INSPECCION

Document number / 82/27/2017 If de certificado / Brischmigurgori 0000253804 /

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							CI	7332						
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Terms at 6	day/Con	dicionet de l	ertiuga / Lieber	pedro/ete:					ulty I Acero I State		Properties.			
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ASTM A		H-16b, /	ISME SA-4	BO Sec. li pa	n A Ed.2016	5								
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				1.52	mm x 1,21	9.20 mm x 2	2,438.40 mm × 96.0000 inc	h		_	A00			/ 28
Pactory-Ho N° de Grave Pakel-Ar.	d lguel	hap and price Plante by Shipchapald	resi		Actu Per let	ad unight! to exhault Screets			Cal No.1 Botuse No.1 Band-Nr.	,	Heat hou! Coloda! Scryne(re	Sample It' de mue Proteni	t grade	Sample at J W de muestral Proben M.
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0004614	112		84 / 295		26 / 669	58	• •	A						
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Outprotes of the Fetureers / Organistics del decurrents / Periplaties der Berscheitigung

Outokumpu Stainless USA, LLC An ISO 9901: 2003 centiled company EU PED 97/23/EC, Anex I, 4.3 certified

Earthcale is ponerated automotically / Certificado es generado automoticamente / Des Zeug is wurde elektromech eratelit

Andre But Andrew Faucett Preny: +1 251 878 3492

Name of expert / Number did poperto / Have des Sachverstandige

02/27/2017

PACKING LIST NOTICE OF SHIPMEN!

0 1 S

CUST ORD NO & DATE

P206081
FORMS DISTRIBUTION
SOLD | 1 | SHIP | SPEC

Cost cook

FINESHING LOCATION

CERTIFICATE OF TEST PO GAS

| 09/15/16| 329587 | VANDERGRIFT, PA | 522741 | OS | PRI | OS | PR Flat Rolled Products 7219.90.0000 SHIPPEHNO

13020102060000 |30-096-243 1121 VANDERGRIFT PRODUCT CODE MILL DIEDER NUMBER PA 657047 12/13/16 DATE SHIPPED

PRIME 30 SEC.

001 1 48./.059/2029. C CUST IDENTITY 3042B16GX48XC ITEM PCS DIMENSIONS W/G/L "ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (AMS 5513J) (ASTM-A-262-14 PRACTICE (ASME-SA-240 ED 2015) (EN 10028-7:2007-1.4301-2B) (ASTM-A-240-16) (UNS S30400) GRADE AND SPECIFICATIONS 849874 AAB59755-B HEAT # COIL # CARRIER - M & A TRANSPORT 8842285 TEST # GROSS TARE NET 19345 50 19295 THEO TAG #/ CD SKID 469113

四

ORDER REMARKS: DIST: EXW - EXCEPT VAT AND OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYES PLEASE MAIL ACKNOWLEDGMENTS TO DIVERSIFIED ULBRICH 98 NORFINCH DRIVE DOWNSVIEW, ONTARIO CANADA M3N1X1 ATTN: ANNE DIRKSEN-CAIROLI

19345

50

19295

SKID

	TEST	100	ITEM		TYPE HEAT TEST
	TEST LOCATION	001 8842285	ITEM TEST NO		TYPE HEAT/TEST (WT %)CMNPSICRNI- HEAT 849874 .06 .96 .035 .0003 .45 18.24 8.11 TEST LOCATION BN BN BN BN BN BN BN
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T-YIELL	TC c by	T 48200. 96900. 53. # NR	PSI *	YIELD	.06 BN
	TC V	9690	PSI	TENSI	. 96 MN
OF F.	900	0.		TE :	I
1	OL	53	N	TEL	55
NAME OF STREET	MDGT	#	2=	ONG	BN . 00
6	3	NR	** **		03
		ထထ	A		. 45 BN
	TC	83.HRBW	HARDNESS	TENSILE % ELONG	I CR- 18.24 BN
	TC	T PASS	BEND		8.11 8.11
	н		A 26	COR	8N 8N
	IC	PASS	2 PF	CORROSION	8 30
			ر التا	NO	
		NR	A 262 PR E SIZE	ASTM	CU .43
				ASTM GRAIN	.06
		NR	HARDENABILI'		

12/13/16 08:21:39

ITEM TEST NO 001 8842285

TEST LOCATION

PAGE 01 - CONTINUED ON PAGE 02

52600.

Safety Data Sheet for the grade of material purchased at Safety Data Sheets for this product are available on our website, www.ATImetale.com. A thorough review of the

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement.

Stephen Wolfl - Y The Director, Corporate Quality Assurance

PACKING LIST NOTICE OF SHIPMEN I

Flat Rolled Products

CERTIFICATE OF TEST

1	P206081
\$ 0.00 B	FORMS DIST
→ CO 3 de S	RIBUTION
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CLUST OND NO & DATE

~440

09/15/16 329587 VANDERGRIFT, PA 1522741 ORDER RATE ORDER
99108-2 26 FINISHING LOCATION 7219.90.0000 522741 SHIPPER NO

13020102060000 | 30-096-243 1121 VANDERGRIFT PRODUCT CODE SHIPPING LOCATION MILL ORDER NUMBER PA 1657047 12/13/16 DATE SHIPPED

PRIME DSO 30 SEC

GRADE

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE CARRIER 0 3 רא A TRANSPORT

ELONG AT FRACTURE

NR = DATA NOT REQUIRED

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

EN 10204:2005 - 3.1 CERTIFICATE DOES NOT INDICATE PED APPROVAL FOR THIS MATERIAL.

EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT. THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA

ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015. RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE

PAGE 02 - CONTINUED ON PAGE 03

Safety Data Shaets for this product are available on our websits, www.ATmetats.com. A thorough review of the duct and all salety

12/13/16

08:21:39

The above is a true copy of data on file. The material and test results contorm to the sales contract and specification(s) as set forth in ATI Flut Rolled Products' Order Action/wedgement.

Stephen Wolff - Copulary Asser

PACKING LIST NOTICE OF SHIPMENIA



CERTIFICATE OF TEST

FORMS DISTRIBUTION

SOLD

TO
SHIP

SPEC P206081

CUST OND NO 4 DATE

1 09/15/16 329587 CUST CODE PRIME SEC. VANDERGRIFT, PA 1522/91 FRIENCH COCATION 7219.90.0000 522741 SHIPPER NO

DSO 30

> 13020102060000 | 30-096-243 SHIP TO 1121 VANDERGRIFT SHIPPING LOCATION MILL ORDER NUMBER PA 1657047 12/13/16 DATE SHIPPED

H9R 1C3

"ATI 304" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE CARRIER -3 ריו A TRANSPORT

FOR TESTING LOCATIONS TC, BN, MI, & LO: FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES

C, S BY COMBUSTION/INFRARED N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY

B BY OES MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF

AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES

PB, BI, AG BY GFAA

BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER. ATI FLAT ROLLED PRODUCTS HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING,

EN 10204:2005 3.1 CERTIFICATE

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

BN = ATI-FLAT ROLLED PRODUCTS; 100 RIVER ROAD; BRACKENRIDGE, PA 15014

TC = ATI-FLAT ROLLED PRODUCTS; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

^^^^^ FOR ACCESS TO ONLINE CERTIFICATES OF REGISTER AT MYATI.ATIMETALS.COM TEST >>>>>>>>

PAGE 03 -FINAL PAGE.

as set forth in ATI Flat Rober

12/13/16 08:21:39

webaile, www.ATmetals.com. A thorough r Salety Data Sheet for the grade of material p be performed prior to working with this proc Safety Data Sheets for this product are available on our website, were ATImetals.com. A thorough review of the

Stephen Wolf - Copular Assurance

NAS

740 Imperial Road North Guelph, ON N1K1Z3 North American Stainless Canada Inc.

METALLURGICAL TEST REPORT

4254

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

Finish: Steel Date: 304 4/13/2017 Page:

Corrosion: ASTN A262/15 A;180Bend-OK

MAS Order: PN 0077612

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTH A240/15, A480/15, A666/15; A5MB GA340/15, 8A480/15, 8A666/15
CHEH ONLY ON FOLLOWING ASTM: A376/16, A479/16, A484/15, A312/16
CHEM ONLY ON FOLLOWING ASTM: A376/16, A479/13
AMS 5513J XMR; HIL-8-5059D AMEXD3 (X CROWN MEAS)
MACE MH0175/ISO 15156-312009 A, MR0103/07; QQS766D-A X MAG PERH
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED PRODUCT DESCRIPTION:

2

Your Order:

789405

Customer:

007035 510

Certificate: 283280

IJ

Product Mfg.by a Quality Mgt.Sys. in Conf. w/ISO 9001 Steel Making Process: EAF, AOD, & Cont. Casting Material is Free of Radioactive Contamination *Melted & Manufactured in the USA; Mat'l is DPARs Compliant *Helted & Manufactured in the USA; Mat'l is DPARs Compliant EN 10204:2004 3.1; RONS 1 & 2 Compliant Wat'l is Free of Mercury Contamination. REMARKS: 130 wold repairs

CHEMI 350J Product Id 4 C A L Coil # 04350J B ANAL 80 3 K n н Skid # Thickness O IB .0428 (0) æ æ CM(Country of Melt) 18.0790 CR * Wideh 48.0000 CO × .3505 E9(Spain) US(United States) ZA(South Airice) JP(Japan) Weight 19,070 1.6670 * 50 COIL -----Leagth----NO % . 2805 Lab Accreditation × .0799 Mark Fieces Commodity Code 9.0535 NI X 16 Bureau, ISO/IEC 17025, Certificates 12323 Chemical Analysis per ASTM A731/14a 74264052 .0270 ø ta Je .0011

MEC HANI O ≱ L PR OP E R H Н D# ČQ.

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.	043500 B	Product Id# Coil #
les that the analy is used, the make	04350J N	Coil #
ris on thi produced	76 13	0 0 P
e certifications the specific	¥ 13 100.40	TEN TOO
n is correct ations stated entirety, wit	52.90	20C .2% YS 20C SLONG % Hard N-2" %
Based upon to These result	46.75 08.50	C ZLONG 9
he results and is raiste only en approval o	88.50	k Hazd
the accuracy to the items of NAS.	87.00	Tail
Technical Dept. Mgr.		
National Park		

KRIS LARK

4/13/2017

YIEH MAU CORP. HIVIACE NO. I COMMODITY I APACIFICATION : CHETOMER !	AIRI 30	L 28 PINI		Tainless Steel Aper intekleav										HACHS TELION CERTIF	RAN ATTE SUNG HE 19897284 FIGATE N	HOLU OF FAX: 107 FAX:	10 H31 NAN R 189730
Lugiuman			The state of the s				cal Prop						Cho	resignal Pr			
Size	NO.ef	Weight	Heat No.	ID No.			ensila Ti L=30 m/r							(%)		,	
ittea,	Product	KO	11001 1101		Y.S.	T.R.	EL.	1180	HV	С	Si	Mn	7	5	NI	Ci	N
		NET	441400047	65516127A-212	751 307	PS1 620	(Y) 54	85	171	4.2	43	x 100	3/1	A 1000	B10	1519	2.6
.120°(3.0MM) X 45° X 90° .105°(2.7MM) X 40° X 90°		1071	1.7513406	ECS704608-211	318	070	51	88	183	21	33	106	24	3	80G	1832	5.3
ORG (1.5MM) X 46" X 56"	1	1690		855791920-22 655152568-1	319 206	670	53	88	175	2.2	54 37	101	36	4	603 605	1826	3.4
0187(1.2887) X 48" X 90" 0187(1.2887) X 48" X 90"	1	1013		6GS79416A-21	302	U84	49	60	184	1.7	45	105	53	4	805	1810	54
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ASTMAGG-15/ASINE BAGG-15 ANNEALED
COUNTRY OF HELT AND MANUFACTURE: TARWAN
"Malerial is live marked on Lottony non-prime side

North American Stainless Canada Inc. 740 Imperial Road North Guelph, ON N1K1Z3 Canada

METALLURGICAL TEST REPORT

6870 Highlyny 42 East Ghent, KY 41045-9615 (502) 347-6000

Certificate: 244878 3

Customer 007035 501

Your Order:

786645

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400 (ASTM NAVO)15, A680/15, A68 PRODUCT DESCRIPTION:

MAS Order: PN 0074023 03

Corrosion: ASTN A262/15 A:1808end-OK

Finish

Date: 12/08/2016 Steel 304

Page: 1

REMARKS:
Mat'l is Free of Mercury Contamination. No weld repairs. Steel Making Process: EAF, AOD, & Cont. Casting Product Mfg.by a Quality Ngt.Sys. in Conf. w/ISO 9001 Material is Free of Radioactive Contamination EN 10204:2004 3.1, RoHS 1 & 2 Compliant "Melted & Manufactured in the USA; Mat'l is DFARs Compliant

208T THE P 05208T AA Product Id HENIC b H Coll # 05208T AA ANAL US õ S C H SI % .0411 SH Skid # Thickness Ŋ 18.1210 CR % CIM(Country of Mail) .0300 C0 % . 4495 dapt. 48.0000 ES(Spain) US(United States) 32 % 1.7280 Weight 16,690 MO % .3065 COLL -----Eength-----ZA(South Airice) JP(Japan) 2 .0752 Lab Accreditation Bureau, ISO/IEC 17025, at NI % 8.1155 Mark Pieces Commodity Code 9 .0270 Chamical Analysis per ASTM A751/14a 74355225 to .0010 à.º Cortificates 12323

Z [t] Ω H AN Н × Н Ы R O PE Ø н Н H CO

20C .2% YE 20C ELONG % Teil NET %-2" Hax 59.76 43.71 56.50	% Tail Grain No. 56.50 13.00
	In .

KRIS LARK

12/08/2016

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer:

LES ACIERS TRANSBEC (1997) LTEE.

Adresse / Address:

4054 BOUL, LE CORBUSIER # 201

LAVAL QC H7L5R2

commande Sapa / Sapa order #:

6120924

bon de commande / Purchase order #: OU - 47030

de matrice / Die #: MS 9903

Description: (3/8"ROD

Alliage & frempage / Alloy & temper . 6061 T6

Longueur / Lenght: 6097 mm

de contrôle / Control #:

82386-1

de coulée / Cast #:

68219

Dureté Rockwell E /

Min. requis /

Max. permis /

Rockwell E hardness: 89 HRE

Min. required: 88 HRE

Max. permitted: 100 HRE

Composition chimique typique / Typical chemical composition:

	SI	Fe	Cu	Mn	Mg	Cr	Zn	TI
6063	0.20 - 0.60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0.10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0.10 Max
6005A	0.66-0.74	0.14 - 0.28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0.03 Max	0.05 Max	0.05 Max
6061	0,40 - 0,80	0,70 Max	0,15-0,40	0,15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Mox	0,15 Max
6351	0.7 - 1.3	0,5 Max	0,10 Max	0.40 - 0.80	0,40 - 0,80	V-4/16	0,20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-1) excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,

date: 2017-01-27

Yours truly,

Gilles Pelletier

Technicien de la qualité

Quality technician

F.07.04 rev0 Rapport depropriétés mécaniques.doc

#2,497



Fr-12-1

Material Test Report

Manifest: 328412

Ticket: 5552835

Our Order: 437823 - 2

Cust P.O.: 792398

Die: ES05740

Part: 5131-8251

Alloy Temper: 6061 T6511

Description: 1.000 x 2.900

Print Date: 8/16/17

				Chemical	Composit	ion				
CastNum	Si	Fe	Cu	Mn	24-				Maxi	mun
		4	5,210	IVIII	Mg	Cr	<u>Zn</u>	Ti	OtherEach	OtherTotal
3B6402	0.60	0.19	0.23	0.04	0.84	0.05	0.01	0.02	0.05	0.15

			Mechan	ical Properties	S		
				Strength ksi			
Sample ID	Cast #	Lot#	<u>Test</u> <u>Date</u>	<u>Ultimate</u> <u>Tensile</u>	Yield 2% offset	Elongation 2" gage length	
427847	3B6402	A11	8/9/17	41.86	38.62	8.9	

Applicable Specifications: ASTMB221-14 AMS-QQ-A200/8A

Country of Origin: ONTARIO, CANADA

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no hability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment

Evan Eng. Quality Assurance Manager

CERTIFICATION DU MATÉRIEL

CLIENT:

SALABERRY-DE-VALLEYFIELD

ACIER OUELLETTE INC DIV.DE

935 BOUL DU HAVRE

SALABERRY-DE-VALLEYFIELD, QUEBEC

QC J6S 5L1

NUMÉRO DE COMMANDE:

14734451 000030

COMMANDE DU CLIENT:

AC11905

NUMÉRO DE PIÈCES:

NUMÉRO DE LIVRAISON:

803419876 000030

NUMÉRO D'ARTICLE:

160001373

DESCRIPTION INVENTAIRE:

FLT EXT 6061 T6511 1 X 2 X 144

DESCRIPTION ARTICLE FINIS: ALUM Barre PLTE EXT 6061 T6511

1po X 2po X 144po

NUMERO (S) DE COULÉE

BRAME / BOBINE / TIN (le cas échéant)

3B6402

5552835

CERTIFICATION

Un sondage de nos sources matérielles a indiqué que ni le mercure ni des substances radioactives ne sont introduits dans leurs produits ni ne sont utilisés dans aucun de leurs procédés. Alors que nous ne faisons aucun test indépendant pour le mercure ou la radiation, il n'y a rien dans le système de Ryerson qui pourrait entraîner la contamination de l'un ou l'autre type.

Ce document certifie que le matériel décrit ci-dessus a été expédié conformément à votre commande. Le producteur du matériel a certifié à Ryerson qu'il a été produit conformément aux spécifications suivantes:

ASTM B221

12/05/2017

Vice-président - Approvisionnement

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606116R0.250	PO / BATCH NO.: 038598
DATE:DEC 1 \ 2517	
MATERIAL CERT REC'D: Vec	THICKNESS ORDERED: 0,250
QUANTITY RECEIVED: 2011	THICKNESS RECEIVED: 0.250
QUANTITY INSPECTED: 200	SHEET SIZE ORDERED: N/A
QUANTITY REJECTED:	SHEET SIZE RECEIVED: NA

DESCRIPTION	(CI	CR neck /N)	COMMENTS
SURFACE DAMAGE	Y	I(N)	
CORRECT FINISH	Y	N	
CORROSION	Y	1	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	A)	N	Astm B211
CORRECT THICKNESS	0	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	0	N	Hest# 67081
CORRECT MATERIAL IDENTFICATION	(M)	N	W-55-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1
CORRECT M# ON THE MATERIAL	(4)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	3	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)	

CUT SAMPLE PIECE OF				SS CHECK.	
	ECORD RES	OF IS BETO	\wedge		
TVDE OF MATERIAL	HRC	HRB	DURA	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	9	SIGNED OFF BY:
DATE: DE	C 1 4 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

 \Box

PART NUMBER:

SPECIFICATION:

QQ.4.25/B OR AMS-QQ.4.25/B (OR AMS 4117/4128/4115/4116) OR QQ.4.20/B OR AMS-QQ.4.200/B (OR AMS 4160) OR ASTM B27100 ASTM B221 M606116R D.D.D.D

WHERE "D DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

RELEASED

DESIGN
DRAWN
CHECKED
MFG. APPR. APPROVED B REFORMAT DWG, ADD 82118 B221 SPEC (ZN D8-1),
A NEW ISSUE 6061-T6 ROUND BAR DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6R
SHEE COPYRIGHT 0 2001 BY DART AEROSPACE LTD PRODUCED AND THE CONTRACT OF CONTRACT O DS CP 09 07.13 SHEET 1 OF 01 06 08 DATE REV. B SCALE ➣

REV.

09.07.13

100

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176R1-500 DATE: DEC 1 4 2017	PO / BATCH NO.: 038598/5021845
MATERIAL CERT REC'D: Y-25 QUANTITY RECEIVED: 20" QUANTITY INSPECTED: 20"	THICKNESS ORDERED: 1.500 THICKNESS RECEIVED: 1.500 SHEET SIZE ORDERED: WA
QUANTITY REJECTED:	SHEET SIZE RECEIVED: NA

DESCRIPTION	(Cr.	CR leck (N)	COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	(Y)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(4)	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	Astm B221
CORRECT THICKNESS	(8)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(1)	N	Heat #36375
CORRECT MATERIAL IDENTFICATION	Y	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(R)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.					
	RECORD RES	SULTS BELOV	V		
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 181NSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	pl 8	SiGNED OFF BY:
DATE:	DEC 1 4 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

09.07.13 01.06.08 DATE DART AEROSPACE LTD
HAVWESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6R 8 DS ВУ B REFORMAT DWG, ADD B211& B221 SPEC (ZN D8-1), REF PAR 08-020A NEW ISSUE DRAWN DESIGN

REV. B SHEET 1 OF 1 SCALE

COPPRIGHT © 2001 BY DART AEROSPACE LTD

Not be consummed to recently and comment of the second secon

ппе 6061-T6 ROUND BAR

CHECKED
MrG. APPR.
APPROVED
DE APPR.
DATE
09.07.13

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQA-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 WHERE "D.DDD" = DIAMETER IN INCHES M6061T6R/D.DDD DIA.

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

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SPECIFICATION CONTROL DRAWING

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PART NUMBER:

SPECIFICATION:

EG. 5/8" ROUND BAR = M6061T6R0,625

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: _ DATE: _	M606176RO-625 DEC 1 4 2017	PO / BATCH NO.: 038598/501/85
MATERIAL CERT REC'D: _ QUANTITY RECEIVED: _ QUANTITY INSPECTED: _ QUANTITY REJECTED: _	40°1 40°1	THICKNESS ORDERED: 6.625 THICKNESS RECEIVED: 0.625 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	(Cr	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	(1)	N	
CORROSION	Y	(1)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	A5tm B-221
CORRECT THICKNESS	(7)	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	(7)	Ν	HOS+# (609)
CORRECT MATERIAL IDENTFICATION	Y	N	11-4-1
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE			
ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN			
EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF				SS CHECK.	
	RECORD RES	OF L2 REFO	\wedge		
TVDE OF MATERIAL	HRC	HRB	DURA	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	pel DAS	SIGNED OFF BY:
DATE:	DEC 3 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

RELEASED 2009 -09-09

REV. B SHEET 1 OF 1 SCALE B REFORMAT DWG, ADD B2118 B221 SPEC (ZN D8-1), CP 09.07.13
A NEW ISSUE
REV DART AEROSPACE LTD COPPRIGHT @ 2001 BY DART AEROSPACE LTD Net prometry referent well-contactive as a particular reference and respect to the contactive as a particular reference and referen HAWKESBURY, ONTARIO, CANADA DRAWING NO.
M6061T6R 6061-T6 ROUND BAR CHECKED MFG APPR. APPROVED AND DE APPR. DATE 09.07.13 DESIGN

NTS

PURCHASE MATERIAL: 6061-76/7651/76510/76511/762 ALUMINUM ROUND BAR

SPECIFICATION CONTROL DRAWING

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

M6061T6R D.DDD DIA.

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

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SPECIFICATION.

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PART NUMBER:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: NATE:	1606146RO.750 DEC 19 2017	PO / BATCH NO.: 038598/50218
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:	10°	THICKNESS ORDERED: 6.750 THICKNESS RECEIVED: 6.750 SHEET SIZE ORDERED: 1/A SHEET SIZE RECEIVED: 1/A

DESCRIPTION	(Cr	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	M	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm B-221
CORRECT THICKNESS	(1)	N_	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	(1)	N	Hest # 68706
CORRECT MATERIAL IDENTFICATION	N	N	
CORRECT M# ON THE MATERIAL	(7)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ		
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(A)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.						
RECORD RESULTS BELOW						
	HRC	HRB	DUR A	DUR D	WEBSTER	
TYPE OF MATERIAL						
SIZE OF TEST SAMPLE						
HARDNESS / DUROMETER READING						

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	pas DAS	SIGNED OFF BY:
DATE:	DEC 17 2017	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

REV. B 09 07 13 SHEET 1 OF 01 06 08 DATE FITTLE
6061-T6 ROUND BAR
FOR DOLONGE OF THE STATE ARE ARE THE STATE OF DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA B REFORMAT DWG, ADD 8211& 8221 SPEC (ZN D8-1).

A NEW ISSUE
REV M6061T6R DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE 09.07.13 DESIGN

PURCHASE MATERIAL: 6061-76/7651/76510/76511/762 ALUMINUM ROUND BAR

SPECIFICATION CONTROL DRAWING

SPECIFICATION:

(

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

M6061T6RID.DDDI DIA.

PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = M6061T6R0.625

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MATERIAL: Z	M606146RO.375 DEC 142017		PO / BATCH NO.: 038598/50289
MATERIAL CERT REC'D:	yes.		THICKNESS ORDERED: 0-375
QUANTITY RECEIVED:	20"		THICKNESS RECEIVED: 0.375
QUANTITY INSPECTED:	2011		SHEET SIZE ORDERED: 1/A
QUANTITY REJECTED:	8	*1	SHEET SIZE RECEIVED: 1/A

	NCD	
DESCRIPTION	NCR	201115150
DESCRIPTION	(Check	COMMENTS
	Y/N)_	
SURFACE DAMAGE	YN	
CORRECT FINISH	(Y) N	
CORROSION	YN	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	- ASTM B.221
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	YN	
CORRECT REF # TO LINK CERT	(Y) N	Theat # 624551/1-4-147#68219
CORRECT MATERIAL IDENTFICATION	(N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE	.6	
ENGINEERING SIGN OFF ON	(Y)(N)	
DOES THIS REQUIRE AN	2	
EXTRUSION REPORT	(X) (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.							
RECORD RESULTS BELOW							
HRC HRB DUR A DUR D WEBSTER							
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER READING							

testers located in the Quality Office

QC 18 INSPECTION	N	ENGINEERING SIGNOFF (if required)
INSPECTED E	BY: ul PS.	SIGNED OFF BY:
DAT	E: DEC 1 4 2017	DATE:

SPECIFICATION: PURCHASE MATERIAL: 8061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR

QQ-A-225/8 <u>OR</u> AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR OD-AC200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

M6061T6RID.DDD

PART NUMBER:

EG. 5/8" ROUND BAR = M6061T6R0.625

WHERE "D.DOD" = DIAMETER IN INCHES

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	L7D DOTON THETE	ROSPACE L	COPYRIGHT @ 2001 BY DART ARROSPACE LTD The boddedt serveral and corrections and a surery to on the streets country that it is not to be local streets and corrections and a surery to on the streets country that it is not to be local streets and reserved on control of commons and the streets country and to be local streets.	09.07.13	09.	DATE	
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	SUNCE.		6061-TE ROLLING BAD	7//	ž	DE APPR	
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	SHEET 1 OF 1	r.		3			
	707.0		M6061T6R		PPR	MFG. APPR	
			DRAWING NO.	P	(ED	CHECKED	
	Ä	CANAD	HAWKESBURY, ONTARIO, CANADA	10	1		
>	2	CEL	CON DENCOTACE LID	77	Z	DRAWN	
	,	7	DART AFROCEA	9	2	DESIGN	
	DATE	ВΥ	OCCOUNT HON		-		
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	01 06 08	DS.		NEW ISSUE	NEW	>	
	09.07.13	S S	REF PAR 08-020A	REF PAR 08-020A	REFO	Ø	
					-		

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MATERIAL: DATE:	MBOGI 16 B1.000. DEC 15 2017	x02.000	038598/5021854
MATERIAL CERT REC'D:	yes	THICKNESS ORDERED:	1-00
QUANTITY RECEIVED:	36 "	THICKNESS RECEIVED:	1-00
QUANTITY INSPECTED:	36 ''	SHEET SIZE ORDERED:	NA
QUANTITY REJECTED:	Ø	SHEET SIZE RECEIVED:	1/4

DESCRIPTION	(Cr	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y		
CORRECT FINISH	(7)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(7)	N	
CORRECT MATERIAL PER M-DRAWING	(V)	N	- AMSOO. A20013
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	(Y)	N.	HENT \$ 207765802 117# 386402
CORRECT MATERIAL IDENTFICATION	0	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	(4)	(1)	
DOES THIS REQUIRE AN EXTRUSION REPORT	(4)	(F)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.								
RECORD RESULTS BELOW								
HRC HRB DUR A DUR D WEBSTEF								
TYPE OF MATERIAL								
SIZE OF TEST SAMPLE								
HARDNESS / DUROMETER READING								

testers located in the Quality Office

OC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	in PD.	SIGNED OFF BY:
DATE:	DEC 15 2017	DATE:

SHEET 1 OF 1 REV. B 09 07 13 01 06 08 DATE COPYRIGHT @ 2001 BY DART AEROSPACE LTD DART AEROSPACE LTD DRAWING NO.

M6061T6B 9 DS B REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM 821/18221 (ZN D7-1) - 6061-T6 BAR DATE 09.07.13 A NEW ISSUE APPROVED MFG. APPR. CHECKED DESIGN DRAWN REV

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SPECIFICATION CONTROL DRAWING

SPECIFICATION

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) QR-QQ-A-2005-OR AMS-QQ-A-200/8 (OR AMS 4160) OR RETWELTT OR ASTM B221

M6061168 T.TTT X WW.WWW

WHERE "T.TT7" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES THICK WIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

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PART NUMBER:

(a)

MATERIAL: M304R0.4375 DATE: BFC 11/4.2017/	PO / BATCH NO.: 038598/5021848
MATERIAL CERT REC'D: YES QUANTITY RECEIVED: 12" QUANTITY INSPECTED: 12" QUANTITY REJECTED:	THICKNESS ORDERED: 0.4375 THICKNESS RECEIVED: 0.4375 SHEET SIZE ORDERED: N/A SHEET SIZE RECEIVED: N/A

DESCRIPTION	(Cr	CR leck (N)	COMMENTS
SURFACE DAMAGE	Y	M	
CORRECT FINISH	(1)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	0	N	
CORRECT MATERIAL PER M-DRAWING		N	Astm A276
CORRECT THICKNESS	0	N	
PHOTO REQUIRED	Y		
CORRECT REF # TO LINK CERT	Y	N	Heat # 102445
CORRECT MATERIAL IDENTFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Υ	(3)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ		

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.							
RECORD RESULTS BELOW							
HRC HRB DUR A DUR D WEBSTE							
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE							
HARDNESS / DUROMETER READING							

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	pas 9	SIGNED OFF BY:
DATE:	DEC 142017	DATE:

REV. B SHEET 1 OF 1 SCALE AJS 08.03.03
BY DATE CP 09.07 15 DART AEROSPACE LTD

DRAWING NO.

M304R 304/316 ROUND BAR B REFORMAT DWG, ADD SPECS (ZN D6-1), CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE 09.07.15 A NEW ISSUE
REV. DESIGN

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR (NOTE: AISI 303/NOT ACCEPTABLE)

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SPECIFICATION:

PART NUMBER

M304R D.DDD DIA. ASTM A276

WHERE "D.DDD" = DIAMETER IN INCHES EG. 0.75" ROUND BAR = M304R0.750

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SPECIFICATION CONTROL DRAWING

MATERIAL: <u>M303 R 0.500</u> DATE: <u>DFC 14 /ui/</u>	ро / ватсн no.: <u>038598/so2184</u> 0
MATERIAL CERT REC'D: Ves QUANTITY RECEIVED: 36'' QUANTITY INSPECTED: 36'' QUANTITY REJECTED: 9	THICKNESS ORDERED: 0.500 THICKNESS RECEIVED: 0.500 SHEET SIZE ORDERED: V/A SHEET SIZE RECEIVED: V/A

DESCRIPTION		CR neck (N)	COMMENTS
SURFACE DAMAGE	Y.	IN	
CORRECT FINISH	0	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	W	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm A582
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(1)	
CORRECT REF # TO LINK CERT	(1)	N	theat# 233C
CORRECT MATERIAL IDENTFICATION	(R)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(1)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(A)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW							
	RECORD RES	OF IZ BEFOR	V				
	HRC	HRB	DURA	DUR D	WEBSTER		
TYPE OF MATERIAL							
SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING							

testers located in the Quality Office

QC 18 INSPECTION	1	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	per DAS	SIGNED OFF BY:
DATE:	DEC 1 1 2017	DATE:

7 2010 -02 - 0.2 M

REV. B SHEET 1 OF 1 SCALE NTS 10.01.05 01.12.20 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
F
M303R 303 ROUND BAR COPPRIGHT 6 2001 BY DATT AER CSPACE LTD FOR COOMER TRANSPACE AND EAST ACT TO BE CONTRICTED. OTHER LINES. DS 9 B REFORMAT DWG, ADD SPECS (ZN DB-1).

A NEW ISSUE

REV

DESCRIPTION

DART A

HAWNESB CHECKED MFG. APPR. APPROVED APPROVED DE APPR. DATE 10.01.05

SPECIFICATION CONTROL DRAWING

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PURCHASE MATERIAL: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE)

SPECIFICATION: PART NUMBER:

(ASTM AS82) M303RID.DDDD DIA.

WHERE "D.DDD" = DIAMETER IN INCHES EG. 0.75" ROUND BAR = M303R0.750

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MATERIAL: <u>M303R0.750</u> DEC 14 2017	PO / BATCH NO.: <u>038598/502185</u>
MATERIAL CERT REC'D: Y-es	THICKNESS ORDERED: 6.750
QUANTITY RECEIVED: 36"	THICKNESS RECEIVED: 0-750
QUANTITY INSPECTED: 361	SHEET SIZE ORDERED: 11/4
QUANTITY REJECTED:	SHEET SIZE RECEIVED:

DESCRIPTION		CR heck (N)	COMMENTS
SURFACE DAMAGE	Y	IN	
CORRECT FINISH	(Y)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(9)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm A582.
CORRECT THICKNESS	(Y)	N	1,000
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	0	N	Heat # 490862 409862
CORRECT MATERIAL IDENTFICATION	(2)	N	101000000000000000000000000000000000000
CORRECT M# ON THE MATERIAL	(1)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	A	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(A)	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
F	RECORD RES	ULTS BELOV	N		
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DAS	SIGNED OFF BY:
DATE:	DEC 7 4 2017	DATE:

2010-02-02

REV. B SCALE SHEET 1 OF 1 10 01 05 01 12.20 TITLE SCAL

303 ROUND BAR SEGGENCE LTD

FOLCOME CONTRIGHT OF SHAPE METERS FOR THE PROPERTY OF DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
ORAWING NO.
M303R DS ВУ do B REFORMAT DWG, ADD SPECS (ZN D8-1), 10.01.05 NEW ISSUE DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE

WHERE "D.DDD" = DIAMETER IN INCHES PURCHASE MATERIAL: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE) M303RID.DDD ASTM A582 SPECIFICATION: PART NUMBER:

EG. 0.75" ROUND BAR = M303R0.750

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SPECIFICATION CONTROL DRAWING

L/J

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MATERIAL: <u>M4140H-R1.250</u> DATE: <u>DEC 15 7017</u>	PO / BATCH NO.: <u>038548/502/85</u>
MATERIAL CERT REC'D: Yes	THICKNESS ORDERED: 1.250
QUANTITY RECEIVED: 6"	THICKNESS RECEIVED: 1.250
QUANTITY INSPECTED:	SHEET SIZE ORDERED: 1//
QUANTITY REJECTED:	SHEET SIZE RECEIVED: N/A

DESCRIPTION	NC (Chi Y/I	eck	COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	(7)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(7)	N	
CORRECT MATERIAL PER M-DRAWING	0	N	A193 Gr B7
CORRECT THICKNESS	(2)	N	
PHOTO REQUIRED	Υ	N	
CORRECT REF # TO LINK CERT	M	N	Hest # N+16202066
CORRECT MATERIAL IDENTFICATION	(2)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE			
ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	3	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.				
F	RECORD RES	ULTS BELOV	\wedge					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER			
SIZE OF TEST SAMPLE								
HARDNESS / DUROMETER READING								

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	pul DAS	SIGNED OFF BY:
DATE:	DEC 13 2017	DATE:



DESIG	本	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHECH	(ED)	APPROVED	DRAWING NO. M4140H-R	REV. A SHEET 1 OF 1
DATE			TITLE	SCALE
		05.02.21	4140 ROUND BAR	1:1
Α		05.02.21	NEW ISSUE	

PURCHASE MATERIAL: AIST 4140 H ROUND BAR

PER AIST 4140 OR ASTM A304-02/-A-434-80/

-A193-03-GHADE-B7 1/-A29-02/.4722-91 CK UNS # - 641400

MINIMUM METIMATE TENSILE STRENGTH + 100' KSI MINIMUM YIELD TENKILE STILLINGTH = 66 Ksi

WHERE D. DDD & DIAMETER IN INCHES M4140H-R D.DDD PART NUMBER:

FG. 78" ROUND BAR = M41404-R0.875



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MATERIAL: DATE:		D.625×01.500 PO/BATCH NO.: 038598/5021857
MATERIAL CERT REC'D:	Y-e5	THICKNESS ORDERED: 0.625
QUANTITY RECEIVED:	204	THICKNESS RECEIVED: 0.625
QUANTITY INSPECTED:	2011	SHEET SIZE ORDERED: NA
QUANTITY REJECTED:	9	SHEET SIZE RECEIVED: NA

DESCRIPTION	(Cr	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	IN	
CORRECT FINISH	Y	N	
CORROSION	Y	R	
CORRECT GRAIN DIRECTION	(8)	N	
CORRECT MATERIAL PER M-DRAWING	(4)	N	Agtm 6221
CORRECT THICKNESS	N	N	11/11/2012
PHOTO REQUIRED	Y	(1)	
CORRECT REF # TO LINK CERT	S	N	Heat # 201604056
CORRECT MATERIAL IDENTFICATION	(7)	N	1 0160 1010
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE			
ENGINEERING SIGN OFF	Y	0	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(R)	

CUT SAMPLE PIECE OF	MATERIAL AI			SS CHECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: SAS	SIGNED OFF BY:
DATE: DEC 15 2017	DATE:

REV. B 09 07 13 SHEET 1 OF 1 COPYRIGHT @ 2001 BY DART AEROSPACE LTD 01 06 08 DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6B
SHEE 9 B REMOVE GQ.4.280/11 OPTION, REFORMAT NOTES, ADD A STM B211/B221 (ZN D7-1)
A NEW ISSUE - 6061-T6 BAR DATE 09.07.13 MFG APPR. CHECKED DESIGN DRAWN

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION CONTROL DRAWING

SPECIFICATION:

(19)

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OB OQ A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4180)
OR ASTM-B211/26 ASTM B221

PART NUMBER:

M6061T6B T.TTT | X WW.WWW WIDTH THICK

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000 WHERE "T.TTT" = THICKNESS IN INCHES "WW.WWW" = WIDTH IN INCHES

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MATERIAL: DATE:	M606146B1000X04.000 DEC 15 1017	PO/BATCH NO.: <u>038378/So218</u> 5
MATERIAL CERT REC'D:	ves	THICKNESS ORDERED: (-000
QUANTITY RECEIVED:		THICKNESS RECEIVED: 1.000
QUANTITY INSPECTED:	1211	SHEET SIZE ORDERED: N/A
QUANTITY REJECTED:	0	SHEET SIZE RECEIVED: VIA
	•	,

DESCRIPTION	(Ct	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	IN.	
CORRECT FINISH	(4)	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(4)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	Astm B221
CORRECT THICKNESS	(Y)	N_	- VIII- C - VIII-
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	(4)	N	Hest# 68708
CORRECT MATERIAL IDENTFICATION	0	N	
CORRECT M# ON THE MATERIAL	(4)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(7)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	3	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.					
	RECORD RES	SULTS BELOV	V		
	HRC	HRB	DURA	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	wel 9	SIGNED OFF BY:
DATE:	DEC 15 2017	DATE:

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR SPECIFICATION:

O

M6061T6B T.TTT | X | WW.WWW OQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

8

PART NUMBER:

WHERE "T. TTT" = THICKNESS IN INCHES "WW. WWW" = WIDTH IN INCHES THICK WIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

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DE APPR DATE 09.07.13 DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED B REMOVE OG.A-250/11 OPTION, REFORMAT NOTES, ADD ASTM 8211/8221 (ZN D7-1) NEW ISSUE M6061T6B 6061-T6 BAR COPYRIGHT @ 2001 BY DART AEROSPACE LTD
THIS DOCUMENT CHARGES OF THE CONTROL OF TH DART AEROSPACE LTD DS 01 06 08 CP 01 06 08 SHEET 1 OF 1 09.07.13 REV. B

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MATERIAL: <u>M304516GA</u>	PO / BATCH NO.: 038598/5021855
DEC 15 2017	V
MATERIAL CERT REC'D:	THICKNESS ORDERED: 0.63
QUANTITY RECEIVED: 1920R	THICKNESS RECEIVED: 6.63
QUANTITY INSPECTED: 1921	SHEET SIZE ORDERED: 4X8
QUANTITY REJECTED:	SHEET SIZE RECEIVED: 4X8

DESCRIPTION	(Cr	CR neck (N)	COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	(Y)	M	
CORRECT MATERIAL PER M-DRAWING	(1)	N	Astm A240
CORRECT THICKNESS	(1)	N.	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(4)	N	Heat It 3505
CORRECT MATERIAL IDENTFICATION	(4)	N	
CORRECT M# ON THE MATERIAL	(9)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	R	
DOES THIS REQUIRE AN EXTRUSION REPORT	Υ	(R)	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
	RECORD RES	ULTS BELOV	N		
	HRC	HRB	DURA	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY:	DEC 15 2017	SIGNED OFF BY:
DATE:	DAS	DATE:

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PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED

SPECIFICATION:

MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) PASTM A340

FINISH

DART M-NUMBER IDENTIFIER 25 NONE 45 65 67 87 FINISH UNPOLISHED No. 1 UNPOLISHED No. 2B POLISHED No. 3 POLISHED No. 4 BUFFED No. 6 BUFFED No. 7

PART NUMBER:

M304S TT GA #P

EG. 16 GAUGE SS SHEET 28 FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P WHERE "#P" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER

GAUGE THICKNESS REFERENCE:

THICKNESS

@ EANGE (IN)
0.0178 - 0.019
0.0178 - 0.019
0.024 - 0.025
0.035 - 0.035
0.035 - 0.035
0.041 - 0.046
0.041 - 0.052
0.053 - 0.052
0.053 - 0.052
0.053 - 0.052
0.054 - 0.052
0.054 - 0.054
0.099 - 0.114
0.115 - 0.130
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0.115 - 0.130
0.115 - 0.130 NOM. THICK.
(IN)
0.01875
0.021875
0.028125
0.038125
0.034375
0.034375
0.034375
0.05625
0.05625
0.0703125
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REV. D NTS SHEET 1 OF 1 15.01.06 12.09.20 09.06.01 01 09 24 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. COPYNUCHT © 2001 BY DART AEROSPACE LTD
https://doi.org/10.000/10.0000/ AJS MB 8 OS REFORMAT DWG, ADD ASTMIASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A 304/316 SS SHEET DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 2B (ZN 85). M304S DESCRIPTION ADDED GAUGES 0-7. 15.01.06 NEW ISSUE APPROVED MFG. APPR. CHECKED DE APPR. DESIGN DRAWN o REV 0

RELEASED

ECN 15-522 9

2015 FEB 04

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MATERIAL M30	45 226-15 EC 15 2017	7	20 BA	гон NO. <u>03</u>	8598/50
WATER:AL CERT REC'D: QUANTITY RECE VED: QUANTITY INSPECTED: QUANTITY REJECTED:	25 2 M2 2012	S:	H CKNESS OF HOKNESS REI HEET SIZE OR	DERED. YK	32
DESCRIPTION (COMME	NTS	
CORRECT GRAIN DIRECTION CORRECT MATERIAL PER M-DRAWING CORRECT THICKNESS PHOTO REQUIRED CORRECT REF # TO LINK CERT CORRECT MATERIAL IDENTFICATION CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF Y DOES THIS REQUIRE AN EXTRUSION REPORT	N Hesta	A240 £ 208	*		
YPE OF MATERIAL IZE OF TEST SAMPLE	MATERIAL AN RECORD RESU	ND PREFOR JLTS BELOV HRB	M A HARDNE V DUR A	SS CHECK.	WEBSTER
ARDNESS / DUROMETER READING te	sters located in th	e Quality Office	9		
C 18 INSPECTION					

QC 18 INSPECTION	ENCINEEDING
DATE: DEC 15 2017	SIGNED OFF BY DATE:

GAUGE THICKNESS REFERENCE: PART NUMBER: PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED FINISH SPECIFICATION: EINISH
UNPOLISHED No. 2
UNPOLISHED No. 2
UNPOLISHED No. 2
POLISHED No. 4
BUFFED No. 4
BUFFED No. 7
BUFFED No. 8 EG. 16 GAUGE SS SHEET 2B FINISH = M304S16GA EG. 16 GAUGE SS SHEET No. 4 POLISHED = M304S16GA4P WHERE "TT" = GAUGE THICKNESS WHERE "#P" = FINISH IDENTIFIER M304S TT GA #P 280 DART M-NUMBER
IDENTIFIER
1P
2D
NONE
3P
6P
7P
8P

NOM. THICK.

0.01875
0.021875
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0.0781 THICKNESS

PANGE (IN)
0.0178 - 0.019
0.0178 - 0.029
0.030 - 0.035
0.027 - 0.029
0.033 - 0.036
0.047 - 0.052
0.036 - 0.040
0.047 - 0.052
0.059 - 0.065
0.069 - 0.065
0.069 - 0.072
0.059 - 0.065
0.069 - 0.072
0.073 - 0.083
0.084 - 0.098
0.059 - 0.052
0.065 - 0.052
0.066 - 0.072
0.073 - 0.083
0.084 - 0.098
0.084 - 0.098
0.084 - 0.098
0.085 - 0.052
0.086 - 0.020
0.114 - 0.176
0.115 - 0.176
0.116 - 0.176
0.116 - 0.176
0.118 - 0.176
0.119 - 0.228
0.238 - 0.263
0.269 - 0.228
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NEW ISSUE

DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL PIN WITH FINISH OTHER THAN 28 (ZN 85).

ADDED GAUGES 0-7.

REFORMAT DWG, ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A

S MB

DESCRIPTION

01.09 24 09.06.01

DATE

SHEET 1 OF

REV. D SCALE

HAWKESBURY, ONTARIO, CANADA
M304S

DART AEROSPACE LTD

APPROVED MFG. APPR CHECKED DRAWN DESIGN

15.01.06

304/316 SS SHEET

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MATERIAL: 13045146-A DATE: DEC 15 (4)17	PO / BATCH NO.: 038598/502185
MATERIAL CERT REC'D: VES QUANTITY RECEIVED: 69 PT QUANTITY INSPECTED: 69 PT QUANTITY REJECTED: 0	THICKNESS ORDERED: 6.063 THICKNESS RECEIVED: 6.063 SHEET SIZE ORDERED: 4x8 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	YIN	
CORRECT FINISH	YNN	
CORROSION	YN	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL PER M-DRAWING	(Y) N	10201 1000
CORRECT THICKNESS	M N	46+M A240
PHOTO REQUIRED	Y A	
CORRECT REF # TO LINK CERT	(V) N	10.1.6.150
ORRECT MATERIAL IDENTFICATION	M N	Heaf # 122142025
CORRECT M# ON THE MATERIAL	YN	
DOES THIS MATERIAL REQUIRE	U IV	
ENGINEERING SIGN OFF	V RD	
DOES THIS REQUIRE AN	- 12	
EXTRUSION REPORT	V	

CUT SAMPLE PIECE OF	MATERIAL A	ND PREFOR	M A HARDNE	SS CHECK.	
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DURA	DUR D	WEBSTER
to	store least- 1:				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	SIGNED OFF BY:
DATE: DEC 15 2017	DATE:

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	GAUGE THICKNESS REFERENCE			PART NUMBER:		FINISH:	SPECIFICATION:	PURCHASE MATERIAL: AISI 304/316 ANNEALED
00 00 00 00 00 00 00 00 00 00 00 00 00	REFERENCE	EG. 16 GAUG	WHERE "	M304S TT	UNPOLISHED UNPOLISHED UNPOLISHED NO. POLISHED NO. BUFFED NO. 7 BUFFED NO. 7		MIL-S-5059 OR AMS 5513 (3) OR AMS 5524 49 OR ASIM A240 OR ASME SA240	AL: AISI 304/:
NOM. THICK. (IN) 0.01875 0.021875 0.021875 0.023125 0.024375 0.03375 0.03625 0.05625 0.0713175 0.109375 0.11685 0.116825 0.15625 0.15625 0.15625 0.171875 0.171875 0.12314 0.23344 0.2500 0.2656		ESS SHE	"TT" = GAUGE	GA #P	SHED No. 1 SHED No. 2D SHED No. 2B ED No. 3 ED No. 4 No. 7 No. 8		5513 (304) 5513 (304) 5524 (546) 57240	SS SHEE
THICKNESS RANGE (IM) 00178-0019 00178-0023 00199-0023 0027-0029 0033-0035 0024-0046 0041-0046 0041-0052 0035-0056 0065-0056 0065-0065 0066-0072 0073-0083 0084-0098 0084-0098 0084-0146 0115-0136 0166-0176 0181-0176 0182-0194 0194-0176 0182-0194 0194-0176 0183-0176 0183-0176 0183-0176 0183-0176 0183-0176 0183-0176		ET 28 FINISH = M304S16GA ET No. 4 POLISHED = M304S16GA4	GAUGE THICKNESS FINISH IDENTIFIER		DART M-NUMBER IDENTIFIER 1P 2D NONE 3P 6P 7P 8P			T

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2015 FEB 04

AJS

15.01.06

DEFINED FINISH OPTION (ZN C8) AND EXAMPLE OF MATERIAL P/N WITH FINISH OTHER THAN 2B (ZN B5)

ADDED GAUGES 0-7.

REFORMAT DWG, ADD ASTMIASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR 08-020A

CP 09.06.01 MB 12 09 20

01.09.24 DATE

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S DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
M304S

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SCALE

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DATE

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DESIGN

NEW ISSUE

304/316 SS SHEET NTS

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Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

PURCHASE ORDER PO038598

Supplier:

ACI001-VC

Acier Ouellette Inc. 935 Boul. Du Havre

Valleyfield

QC

J6S 5L1 Canada Phone: 800 667 4248

Fax: 450 377 5696

PO No:

PO038598

PO Date:

12/7/17

Due Date:

12/13/17

Purchase Order Revision:

Revision Date: Ship-To Contact:

Lavoie, ChantalPhone:

clavoie@dartaero.com

Ship To:

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada Phone: 613-632-5200 Via:

Ground

Pymt Terms:

Net 30

Freight Terms:

Special Comments: QUOTE NO. SOU00756580, SOU0076051

Line Item		Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M6061T6R0.250	6061-T6 Round Bar 0.250" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 208/8 OR AMS QQ A 208/8	Firmed	12/13/17	20 ft	20 fg	20 ft	\$0.1565/ft	\$3.13
		OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft							
2	M6061T6R0.375	6061-T6 Round Bar .375" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/13/17	20 ft	on 20FF	20 ft	\$0.3775/ft	\$7.55
3	M6061T6R1.500	6061-T6 Round Bar 1.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/13/17	20 ft	2015	20 ft	\$5.521/ft	\$110.42

Plex 12/13/17 11:57 AM dart.lavoie.chanta

		T	Item	_					-
_ine tem	Part	Description	Status	Due Date	Order Quantity	Received Quantity		Unit Price (CAD)	Extended Price
4	M6061T6R0.625	6061-T6 Round Bar .625" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/13/17	40 ft	90 UT	40 ft	\$0.99625/ft	\$39.8
5	M6061T6R0.750	6061-T6 Round Bar .750" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/13/17	40 ft	West	40 ft	\$1.3385/ft	\$53.54
6	M6061T6R0.563	6061-T6 Round Bar .563 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/14/17	120 ft	0 ft	120 ft	\$1.013666/ft	\$121.64
7	M304R0.4375	304 Round Bar 0.4375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM	Firmed	12/13/17	12 ft	121°th	12 ft	\$1.5325/ft	\$18.39
		A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft							
8	M6061T6R1.750	6061-T6 Round Bar 1.750" : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS- QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA- 200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	12/13/17	20 ft	0 ft	20 ft	\$7.2305/ft	\$144.61
9	M303R0.500	303 Round Bar 0.500" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	12/13/17	36 ft	36 fr	36 ft	\$1.973888/ft	\$71.06
10	M303R0.750	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	12/13/17	36 ft	on 36ft	36 ft	\$4.7455/ft	\$170.84
11	M303R1.000	303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT	Firmed	12/13/17	12 ft	0 ft	12 ft	\$7.901666/ft	\$94.82

Line	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	M4140H-R1.250	4140 Round Bar 1.250 : AISI 4140H ROUND BAR PER AISI4140OR ASTM A304-02/-A-434-BC/-A193-03- GRADE B7/-A29-03/-A322-91 OR UNS#-G41400 MINIMUM ULTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD TENSILE STRENGTH=66KSI receive ft		12/13/17	6 ft		6 ft		\$41.53
13	M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A- 225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	12/13/17	20 ft	0 ft 20f4	20 ft	\$3.2645/ft	\$65.29
14	M6061T6B1.000X04.000		Firmed	12/13/17	12 ft	0 ft	12 ft	\$12.765833/ft	\$153.19
15	M6061T6B1.250X04.500	6061-T6 Bar 1.25 X 4.50 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-	Firmed	12/13/17	12 ft	0 ft	12 ft	\$22.91666/ft	\$275.00
		OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft							
16	M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00 6: MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A- 225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	12/13/17	40 ft	0 ft 36ft	40 ft	\$7.46275/ft	\$298.51
17	M6061T6B1.500X3.000	6061T6 Bar 1.500 X 3.000 : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A- 225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	12/13/17	12 ft	0 ft	12 ft	\$14.020833/ft	\$168.25
18		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	12/13/17	192 sf	0 sf 192 ^s f	192 sf	\$6.508625/sf	\$1,249.66

Items												
Part	Description	Status	Due Date	Order Quantity		Balance	Unit Price (CAD)	Extended Price				
M304S14GA	304SS sheet .080 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	12/13/17	64 sf	0 st	64 sf	\$8.365/sf	\$535.36				
M304522GA 64 12 12 12 12 12 12 12 12 12 12 12 12 12	304/316 .032 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	12/13/17	96 sf	0 sf 32 s£	96 sf	\$3.6232291/sf	\$347.83				
M6061T6S.100	6061-T6 .100 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	12/13/17	48 sf	0 sf	48 sf	\$6.6047916/sf	\$317.03				
M6061T6S.080	6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	12/13/17	144 sf	0 sf	144 sf	\$5.2480555/sf	\$755.72				
	M304S14GA M304S22GA 64 R41 M6061T6S.100	M304S14GA 304SS sheet .080 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf 304/316 .032 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf M6061T6S.100 6061-T6 .100 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf M6061T6S.080 6061-T6 .080 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS-QQ-A-	Name	M304S14GA	Description	Name	Part Description Status Due Order Quantity Balance	Description Status Due Quantity Received Quantity Balance Price (CAD)				

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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